

Date: Thursday, 3/30/2006 3:04:29 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: APICAL FLOAT CONVERSION KIT
Job Number	: 26341		
Estimate Number	: 12288		
P.O. Number	: NIA	Part Number	: D350636103
This Issue	: 3/30/2006	S.O. No.	: NIA
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: 3/23/2006	Project Number	: N/A
Previous Run	: NIA	Drawing Revision	: D
Written By	: SEE COMMENT BELOW	Material	: NIA
Checked & Approved By	: SEE ABOVE USER & DATE.	Due Date	: 3/30/2006
Comment	: est rev. A 06.02.13 new issue EC	Qty:	1 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy D350-636 bluefile & type labels per PPP D350-636-108

CHG001

DA 06/03/27

2.0

D3488041

BLADE FITTING ASSEMBLY, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
1	D3488-041	Blade Fitting LH	B26/89

3.0

AN8C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN8C21A	Bolt	M10 0262

4.0

AN960C816L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN960C816L	washer	M100 186

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5.0	NAS1515H8L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	NAS1515H8L	Washer	M100187

(2)

6.0	MS21083C8	NUT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	MS21083C8	Nut	M100186

(2)

7.0	AN3C7A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN3C7A	Bolt	M19522

(4)

8.0	AN960C10L	washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN960C10L	Washer	M100186

(4)

9.0	NAS1515H3L	WASHER
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	NAS1515H3L	Washer	M19099

(4)

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Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

D34931

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description

Batch

2

D3493-1

Washer

B26004

Job Completion



inspect kit

U 06/03/30

C 06/03/30 (1)

Pack + ship as PPP

C 06/03/30 (1)

REV. Right

INSPECTION LEVEL 21

D 06/03/31 (1)

Estimate updated. E 06.04.03